


Date: Wednesday, 07/02/2007 11:23:05 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	GUIDE ASS'Y
Job Number :	30672		
Estimate Number :	12707		
P.O. Number :	N/A	Part Number :	D35727
This Issue :	07/02/2007	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3572 UNDER REVIEW
First Issue :	N/A	Project Number :	N/A
Previous Run :	N/A	Drawing Revision :	U/R
Written By :		Material :	N/A
Checked & Approved By :		Due Date :	14/02/2007
Comment :	Est Rev :A New Issue 07-01-16 JLM		

Qty: 6 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
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Comment: Qty.: 0.0053 sf(s)/Unit Total : 0.0315 sf(s)

6061-T6 .080 Sheet

Batch: M19380



07-02-07

(6)

M19380

2.0	WATER JET	FLOW WATER JET
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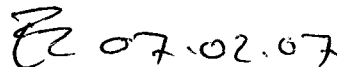


Comment: FLOW WATER JET

1-Cut as per Dwg D3572

Dwg Rev: prel

Prog Rev: prel



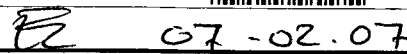
(6)

2-Remove tab only, do not deburr.

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE



(6)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK



(6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 1 Date: 07/02/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 07/02/2007 11:23:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUIDE ASS'Y

Job Number: 30672

Part Number: D35727

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑥

Comment: FINAL INSPECTION/W/O RELEASE

07/02/08

Job Completion



U 07/02/08

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

